THE #1 CHOICE OF PAINTING PROFESSIONALS®

FLEX-TEX®
Elastomeric Coating
Smooth
FTXS10

RAVOC RATED® 100% ACRYLIC™ EG-FREE® Contains no Ethylene Glycol or other Toxic Air Contaminants

DESCRIPTION: FLEX-TEX® Smooth is a premium smooth elastomeric coating that provides very good flexibility and alkali resistance. **FLEX-TEX Smooth** seals and bridges hairline cracks and provides an attractive appearance that is both decorative and protective. **FLEX-TEX Smooth** is designed for use on properly prepared and primed exterior masonry, wood, and metal. Can be used down to surface and air temperature of 35ºF.

PRODUCT INFORMATION

SOLVENT TYPE: Waterborne | **RESIN TYPE:** 100% acrylic

FINISH (ASTM D 523)**:** Flat: 2–4% on a 60º meter; 2.5–4.5% on an 85º meter

ELONGATION@77ºF/25ºC (ASTM D 2370)**:** 165%

COLORS: All colors can be special ordered from the factory or store mixed.

TINT BASES: L Tintable White, M Medium, U Ultra Deep

VISCOSITY@77ºF/25ºC (ASTM D 562)**:** 110–120 KU

MAXIMUM VOC CONTENT	**MAXIMUM RAVOC** (Reactivity-Adjusted VOC)
50 g/L (as supplied)	25 g/L

SOLIDS BY VOLUME (ASTM D 2697)	**SOLIDS BY WEIGHT**
40.0% ± 2%	50.0% ± 2%

WEIGHT PER GALLON (ASTM D 1475)**:** 11.17 lbs.

COMPOSITION BY WEIGHT

Pigment–35.0%		**Vehicle–65.0%**	
*Prime pigments	16.0	Acrylic resins	24.0
Reinforcing pigments	19.0	Water & additives	41.0

**Prime pigments include titanium dioxide (TiO_2), plus all other pigments directly adding to the hiding power of this paint.*

RECOMMENDED FILM THICKNESS PER COAT
Wet: 15–17 mils Dry: 7–8 mils (see Special Instructions)

PRACTICAL COVERAGE PER COAT AT RECOMMENDED DRY FILM THICKNESS
Approximately 75–100 sq. ft. per gallon, depending on surface conditions and application techniques.

THINNING RECOMMENDATION: This coating is intended to be applied without thinning or diluting under normal environmental and application conditions. If necessary to maintain good workability, add up to 1/4 pint (4 fl. oz.) of clean water per gallon of coating.

AVERAGE DRY TIME@77ºF/25ºC (ASTM D 1640)
To touch: 1–2 hours Recoat: 24 hours
Dry times and recoat times are temperature, humidity and film thickness dependent.

APPLICATION EQUIPMENT: Brush, roller, airless spray (see Special Instructions)

PACKAGING: Five-gallon containers.

STORAGE: Store in a dry area. Protect from freezing. Protect from temperatures above 110ºF for extended periods of time. Extreme temperatures may cause paint to become unusable. See ***Paint Storage Best Practices*** Technical Bulletin at dunnedwards.com for more information.

CLEANUP: Warm, soapy water

DISPOSAL: For information on local options to dispose of unwanted leftover paint, call Dunn-Edwards Customer Service at 1-888-DEPAINT or visit www.dunnedwards.com. **Do not mix with other products**.

CONFORMS TO: ARB 2007 SCM & CALGreen 2013; LEED 2009 IEQ Credit 4.2

SAFETY DATA SHEET: Available at www.dunnedwards.com

SURFACE PREPARATION: All surfaces must be cured, clean, dry, and free from dirt, dust, rust, stains, grease, oil, mildew, wax, efflorescence, bond-breakers, and other contaminants. Remove all loose, peeling, or chalky paint by sanding, scraping, or other appropriate methods. Repair all cracks, holes, and other surface imperfections with a suitable patching material. Repaired surfaces should then be sanded smooth and dusted clean. Glossy surfaces should be dulled to provide a roughened surface for good adhesion.

SPECIAL INSTRUCTIONS

- CAUTION: Scraping or sanding surfaces of older buildings (especially pre-1978) may release dust containing lead or asbestos. EXPOSURE TO LEAD OR ASBESTOS CAN BE VERY HAZARDOUS TO YOUR HEALTH. Always wear appropriate personal protective equipment during surface preparation, and finish cleanup of any residues by water-washing all surfaces. For more information, see Dunn-Edwards brochure on "Surface Preparation Safety" or call EPA's National Lead Information Hotline at 1-800-424-LEAD, or log onto www. epa.gov/lead or/asbestos, or contact your state or local Health Department.
- This product can neither cause nor prevent or cure the growth of mold, mildew, or other forms of fungus. Excessive moisture and inadequate ventilation are the main conditions that promote their growth. Correct any such conditions before painting.
- If efflorescence exists, remove all noticeable deposits and prime the entire surface with **EFF-STOP® Premium (ESPR00)** or **EFF-STOP® Select (ESSL00)**.
- Airless spray application is recommended in order to achieve the optimum film thickness. An airless spray unit with a minimum output of 2 gallons per minute is recommended.
- Approved application of **FLEX-TEX Smooth** must be "pinhole-free" and have a dry film thickness of 7–8 mils. Surface features mandate the method of application and number of coats needed to achieve this.
- When the air temperature is at 35ºF, substrates may be colder; prior to painting, check to be sure the air, surface, and material temperature are above 35ºF and at least 5ºF above the dew point. Avoid using if rain or snow is expected within 2-3 hours, as in colder temperatures, it may require longer time before the paint film cures enough not to be affected by rain or snow. Do not apply at air or surface temperatures below 35ºF or when air or surface temperatures may drop below 35ºF within 48 hours.
- Standard latex primers cannot be used below 50ºF. See the specific primer product information sheet for that product's application conditions.

PRIMERS

MASONRY

Plaster: Stucco: Tilt-up concrete: Poured-in-place: Brick:	**SUPER-LOC® Premium (SLPR00)**, **EFF-STOP® Premium (ESPR00)**, **EFF-STOP® Select (ESSL00)** or **FLEX-PRIME® Select (FPSL00)**
Concrete block:	**Smooth BLOCFIL Premium (SBPR00)** or **Smooth BLOCFIL Select (SBSL00)**
Smooth trowel:	**SUPER-LOC® Premium (SLPR00)**

WOOD

Trim, sash, fascia: Rough-sawn: T1-11 siding:	**EZ-PRIME® Premium (EZPR00)**

SYNTHETIC WOOD

Masonite: Hardboard: MDO siding:	**ULTRA-GRIP® Premium (UGPR00)**

METAL

Ferrous:	**BLOC-RUST® Premium (BRPR00)** or **ULTRASHIELD® Galvanized Metal Primer (ULGM00)**
Non-ferrous:	**ULTRASHIELD® Galvanized Metal Primer (ULGM00)** or **ULTRA-GRIP® Premium (UGPR00)**

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