



THE #1 CHOICE OF  
PAINTING PROFESSIONALS®

# SYN-LUSTRO®

## Rust-Preventative Alkyd Gloss Enamel 10A



**DESCRIPTION:** SYN-LUSTRO® Gloss is a premium fast-drying alkyd enamel that is designed for use on metal surfaces to protect against corrosion. SYN-LUSTRO Gloss displays superior brushing characteristics and flow and leveling. **Note:** When used in interior areas, SYN-LUSTRO Gloss is subject to yellowing in white and other light colors. Within California, available only in quarts. **FOR METAL SUBSTRATES ONLY.**

### PRODUCT INFORMATION

**SOLVENT TYPE:** Paint thinner      **RESIN TYPE:** Alkyd

**FINISH (ASTM D 523):** Gloss: 85–90% on a 60° meter after 14 days

**COLORS:** Stock colors: Black, Aluminum as well as 6 OSHA colors and 7 additional colors. Other colors can be special ordered or store mixed.

**TINT BASES:** L Tintable White, M Medium, U Ultra Deep

**VISCOSITY@77°F/25°C (ASTM D 562):** 85–90 KU

<b>MAXIMUM VOC CONTENT</b> 390 g/L (as supplied)	<b>MAXIMUM RAVOC (Reactivity-Adjusted VOC)</b> 170 g/L
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<b>SOLIDS BY VOLUME (ASTM D 2697)</b> 50.3% ± 2%	<b>SOLIDS BY WEIGHT</b> 66.4% ± 2%
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**WEIGHT PER GALLON (ASTM D 1475):** 9.55 lbs.

**COMPOSITION BY WEIGHT**

<b>Pigment–27.6%</b>	<b>Vehicle–72.4%</b>
*Prime pigments .....25.9	Alkyd resins .....37.5
Reinforcing pigments .....1.7	Thinner & additives .....34.9

*\*Prime pigments include titanium dioxide (TiO<sub>2</sub>), plus all other pigments directly adding to the hiding power of this paint.*

**RECOMMENDED FILM THICKNESS PER COAT**

Wet: 4.0 mils	Dry: 2.0 mils
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**PRACTICAL COVERAGE PER COAT AT RECOMMENDED DRY FILM THICKNESS**  
Approximately 350–400 sq. ft. per gallon, depending on surface conditions and application techniques.

**THINNING RECOMMENDATION:** This coating is intended to be applied without thinning or diluting under normal environmental and application conditions.

**AVERAGE DRY TIME@77°F/25°C (ASTM D 1640)**

To touch: 2–3 hours	Recoat: 24 hours
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Dry times and recoat times are temperature, humidity and film thickness dependent.

**APPLICATION EQUIPMENT:** Brush, roller, airless spray, HVLP spray, electrostatic spray

**PACKAGING:** Quart, one-gallon, five-gallon containers

**STORAGE:** Store in a dry area. Protect from freezing. Protect from temperatures above 110°F for extended periods of time. Extreme temperatures may cause paint to become unusable. See *Paint Storage Best Practices* Technical Bulletin at [dunnedwards.com](http://dunnedwards.com) for more information.

**CLEANUP:** Paint thinner where allowed. Otherwise, use acetone.

**DISPOSAL:** For information on local options to dispose of unwanted leftover paint, call Dunn-Edwards Customer Service at 1-888-DEPAINT or visit [www.dunnedwards.com](http://www.dunnedwards.com). **Do not mix with other products.**

**CONFORMS TO:** MPI Approved Product #96; FDA Guidelines for Resinous & Polymeric Coatings

**SAFETY DATA SHEET:** Available at [www.dunnedwards.com](http://www.dunnedwards.com)

**SURFACE PREPARATION:** All surfaces must be cured, clean, dry, and free from dirt, dust, rust, stains, grease, oil, mildew, wax, efflorescence, bond-breakers, and other contaminants. Remove all loose, peeling, or chalky paint by sanding, scraping, or other appropriate methods. Repair all cracks, holes, and other surface imperfections with a suitable patching material. Repaired surfaces should then be sanded smooth and dusted clean. Glossy surfaces should be dulled to provide a roughened surface for good adhesion.

- SPECIAL INSTRUCTIONS**
- **CAUTION:** Scraping or sanding surfaces of older buildings (especially pre-1978) may release dust containing lead or asbestos. EXPOSURE TO LEAD OR ASBESTOS CAN BE VERY HAZARDOUS TO YOUR HEALTH. Always wear appropriate personal protective equipment during surface preparation, and finish cleanup of any residues by water-washing all surfaces. For more information, see Dunn-Edwards brochure on “Surface Preparation Safety” or call EPA’s National Lead Information Hotline at 1-800-424-LEAD, or log onto [www.epa.gov/lead](http://www.epa.gov/lead) or/asbestos, or contact your state or local Health Department.
  - This product can neither cause nor prevent or cure the growth of mold, mildew, or other forms of fungus. Excessive moisture and inadequate ventilation are the main conditions that promote their growth. Correct any such conditions before painting.
  - **SYN-LUSTRO® Gloss** is recommended for use in preventing the corrosion of metal substrates.
  - Do not apply when the air or surface temperature is below 50°F.

**CALIFORNIA PROPOSITION 65 NOTICE:**  
⚠ **WARNING:** This product can expose you to ethylbenzene, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

PRIMERS	
<b>METAL</b>	
Ferrous:	<b>ULTRA-GRIP® Premium (UGPR00)–INTERIOR ONLY, BLOC-RUST® Premium (BRPR00) or ULTRASHIELD® Galvanized Metal Primer (ULGM00)</b>
Non-ferrous:	<b>ULTRASHIELD® Galvanized Metal Primer (ULGM00) or ULTRA-GRIP® Premium (UGPR00)</b>